2.5 UB-E02 Installation

⚠ CAUTION:

Before installing the UB-E02, be sure to set the DIP switches or Memory switches as shown in the table below. For other models, please ask your dealer.

Model	Setting
TM-U200 Series	DIP SW 2-8: ON
TM-U210 Series	DIP SW 2-8: ON
TM-U220 Series (STD) *1	DIP SW2-8: ON
TM-U220 Series (US) *1	DIP SW2-4: ON
TM-U230 Series	DIP SW 2-4: ON
TM-U325 Series	DIP SW 2-8: ON
TM-U590 Series	DIP SW 2-8: ON
TM-U675 Series	DIP SW 2-8: ON
TM-T88/T88II/T88III	DIP SW 2-8: ON
TM-T90	MSW 1-8: ON
TM-H5000/H5000II	DIP SW 2-8: ON
TM-H6000/H6000II	DIP SW 2-8: ON
TM-J7000/J7100	MSW 1-8: ON
TM-J7500/J7600	MSW 1-8: ON
TM-J2000/J2100	MSW 1-8: ON
TM-L90	MSW 1-8: ON

LPT SW 2-8: OFF

*1 TM-U220 has two DIP switch pattern. See TM-U220 Technical Reference Guide for detail.

Be sure to disconnect the power supply of the printer (in addition to turning off the power switch) .Even when the power switch is turned off, some of the internal circuit board has electricity. If you install or remove the UB-E02 with the power supply connected, the UB-E02 and the printer may be damaged.

1. Be sure that the power for the printer and host computer is turned off.

2. Install the UB-E02 in the printer.
   If an interface circuit board is already installed, remove it and install the UB-E02.